SANJAY BALIGA – VICHARA PARTNERS



A Framework for Addressing Chemical Restrictions in Global Electronic and Electrical Equipment (EEE) Sectors

Chemical Watch Conference September 17, 2019 (Boston, MA, USA)

Conference Goals



<u>Chemical Watch:</u> Offer Information on Chemical Restrictions

<u>Vichara:</u> Provide Insight / Advice on Strategies for Addressing Risk

Attendees: Learn about Challenges and Identify Solutions

Presentation Goals: Advice & Perspective



- Narrow Focus
- Reactive
- Limited Options
- Isolated

Presentation Goals: Advice & Perspective





Stakeholder Engagement

- Narrow Focus
- Reactive
- Limited Options
- Isolated



- Holistic & Strategic
- Proactive
- Many Options
- Part of Team

High-Tech Electronic & Electrical Equipment (EEE)



Framework for Evaluating & Addressing Risk



- Value Your Own Expertise
- Identify Drivers Motivating Change
- Conduct Research on Specific Issue
- Have an Internal Discussion
- Arrive at a Solution
- Reinforce/Strengthen Relationships
- Adopt Changes

Framework for Evaluating & Addressing Risk



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Types of Motivational Drivers



- Technological Innovations
- Business-Related Contractual Obligations
- Regulatory Mandates
- Legal Liability
- Pressure from Institutional Investors
- Reputation and Brand
- Societal Demands

Stakeholders Demanding / Requesting Changes

- Shareholders
- InternalCorporateDepartments
- CustomerChains
- Supply Chains



- IndustryAssociations
- GovernmentAgencies
- LocalCommunities
- AdvocacyGroups

Specific Mechanisms Used to Drive Change

- Investigation and Due Diligence
- Public Reporting
- Exposure Limits and Emission Controls
- Permission to Use Requirements
- Substitution Guidance
- Substance Bans









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Conduct Research



- Learn about Restrictions & Mandates
- Consider Whether Restrictions Apply
- Identify Chemicals Used in Manufacturing and Contained in your Product
- Consider Impact of Chemical Restrictions on Product Performance

Identify Chemicals

Questions to Consider:

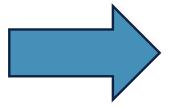
- What is your product?
- How is your product made?
- How is your product used?



Understanding the Scope of Chemicals Used in EEE



- Materials of Construction
- Process Materials
- Support Materials
- Contaminants & By-Products



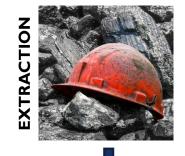


MATERIALS

OBJECTS

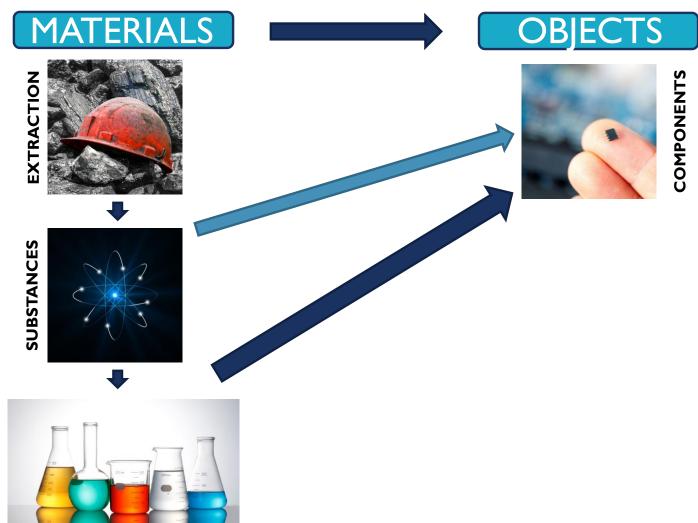
SYSTEMS

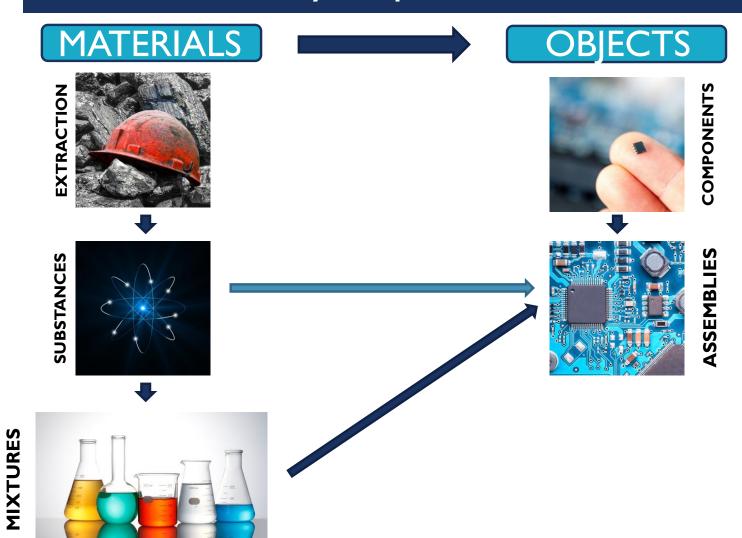
MATERIALS

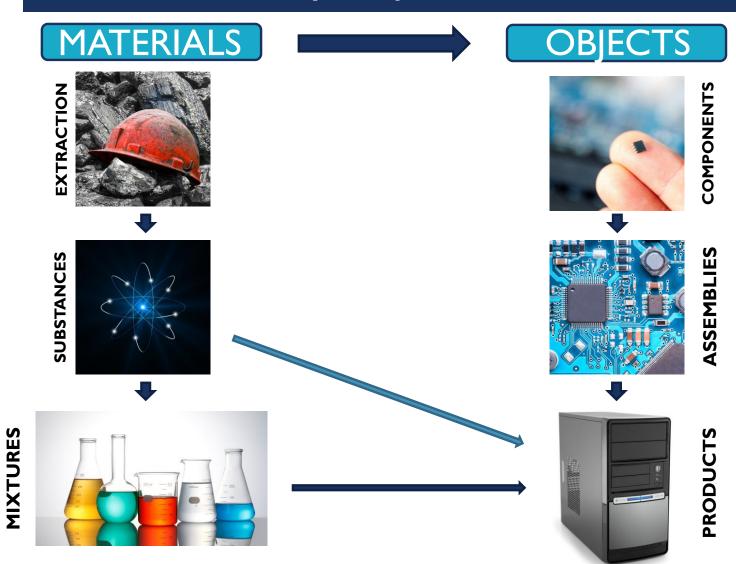
























ASSEMBLIES







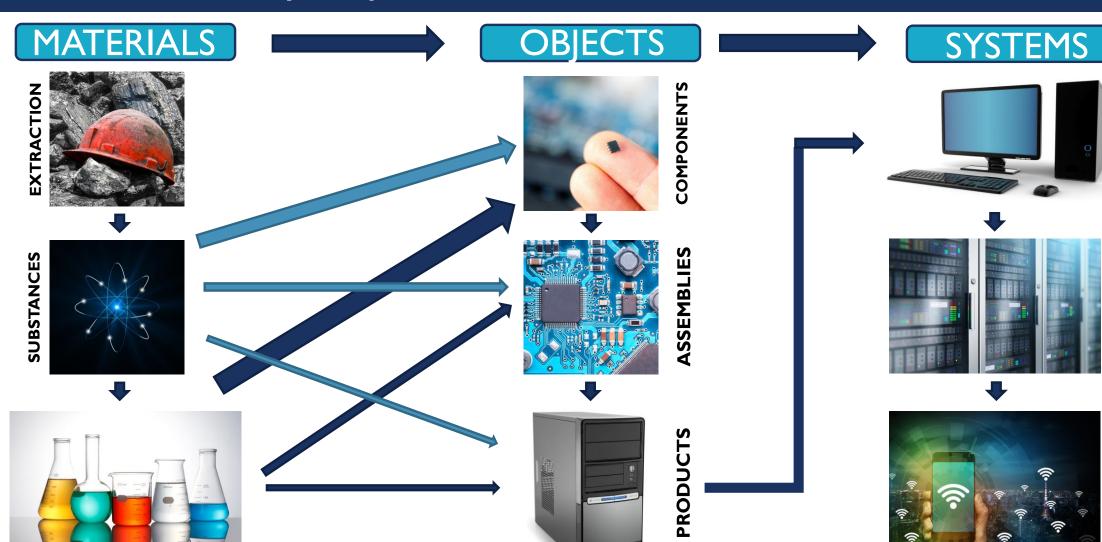


NETWORKED SYSTEMS





MIXTURES



SIMPLE SYSTEMS

NETWORKED SYSTEMS

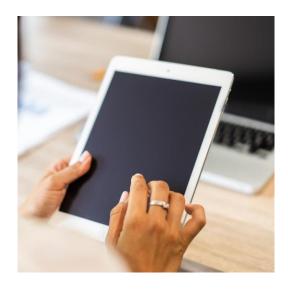
SUPER SYSTEMS

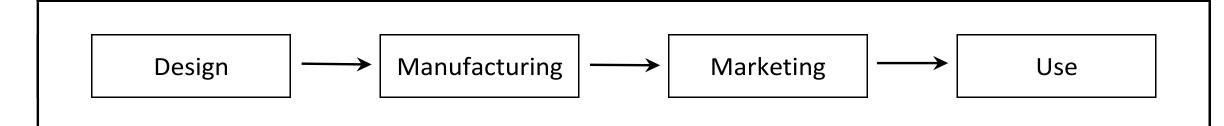
Specialized Corporate Roles





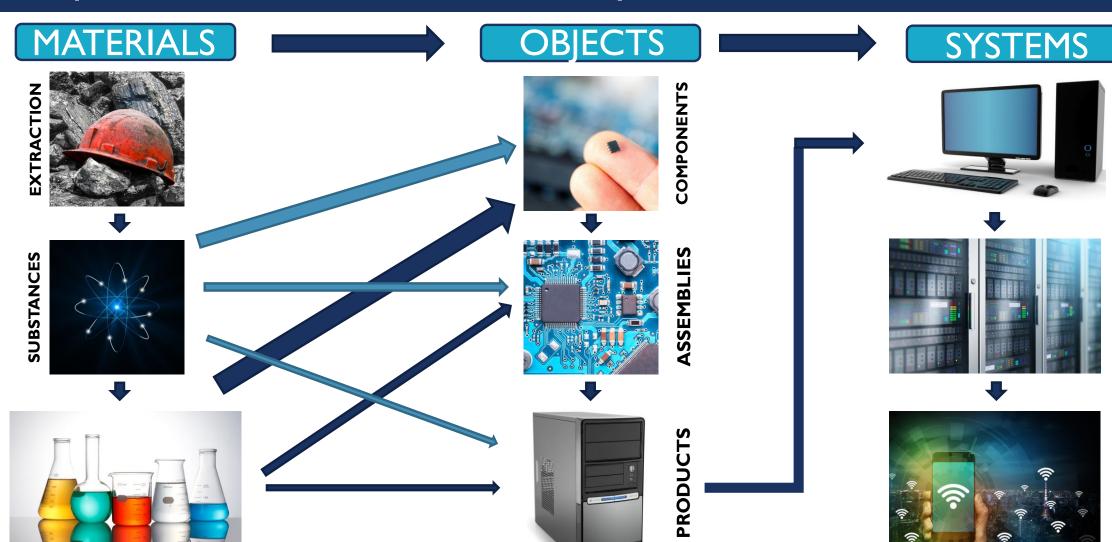






Map Your Place in Global EEE Ecosystem

MIXTURES



SUPER SYSTEMS

All EEE Components

Use Materials to Control or Transform Electrical Current



All EEE Components

INSULATORS

Use Materials to Control or Transform Electrical Current



SEMICONDUCTORS



EEE Components

PASSIVE COMPONENTS

ACTIVE COMPONENTS

ELECTRO-MECHANICAL COMPONENTS

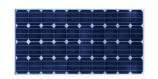
OPTO-ELECTRICAL COMPONENTS

BIO-ELECTRICAL COMPONENTS





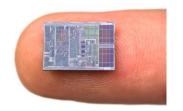








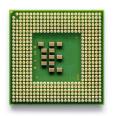


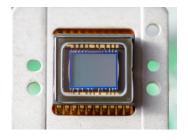








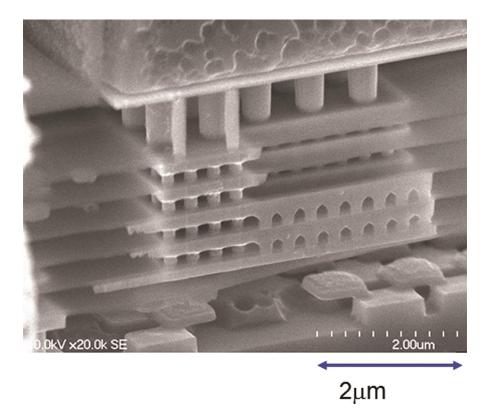








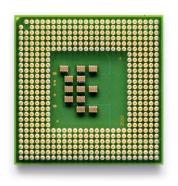
Manufacturing Semiconductor Components



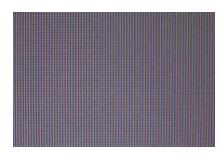
- Composed of Semiconductor Materials
- Consist of Tiny Structures Containing
 Conductive and Insulating Elements
- Exquisite Control of Electrical Current through Different Shapes, Sizes and Distribution Patterns of Structures

Four Basic Techniques: 1) Patterning, 2) Materials Addition, 3) Materials Removal and 4) Materials Modification

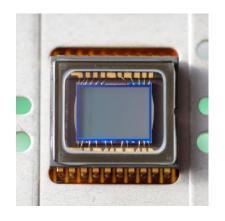
Major Types of Semiconductor Components



INTEGRATED CIRCUITS



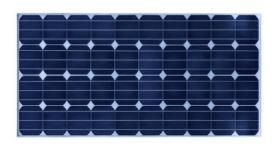
LIQUID CRYSTAL DISPLAYS (LCD)



MEMS



POWER ICs



PHOTOVOLTAICS



ANALOG SENSORS

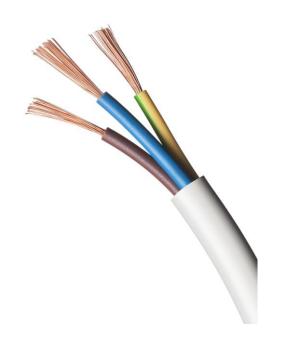


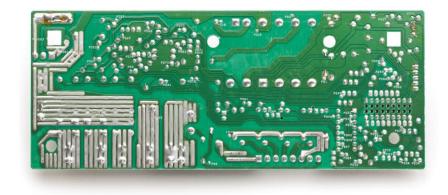
LIGHT EMITTING DIODES (LEDs)



BIO-ELECTRIC SENSORS

Non-Semiconductor Components







CABLES, WIRES & INTERCONNECTS

CIRCUIT BOARDS

ELECTRIC MOTORS

EEE Assemblies



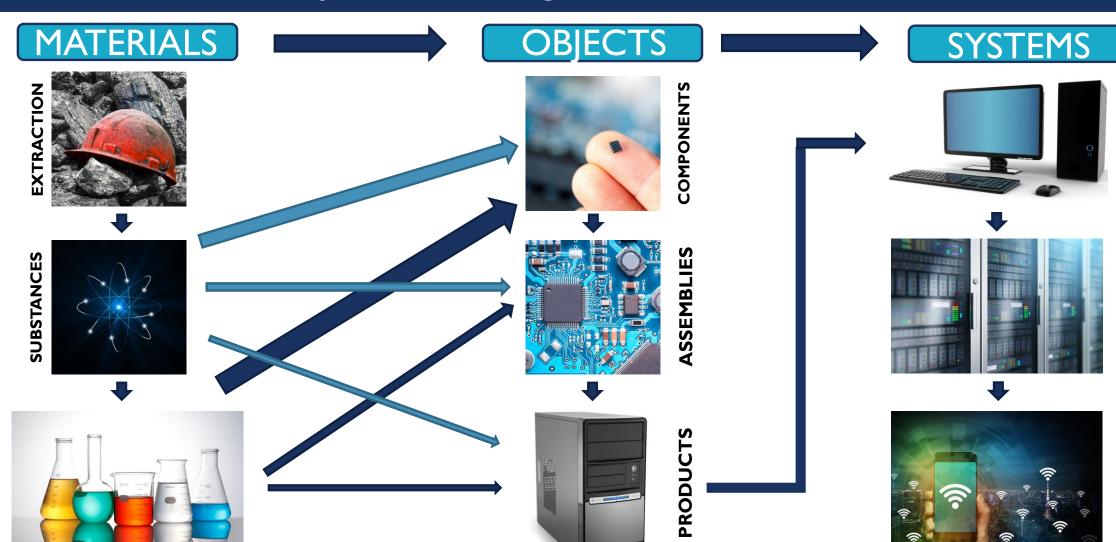
- Composed of Collections of Components
- Provide Exquisite Functionality
- Products Created from Collections of EEE Assemblies

EEE Products



The Profound Impact of Change

MIXTURES



ETWORKS

SUPER SYSTEMS

Potential Impact of Chemical Restrictions



- Changes in Manufacturing Processes
- Changes in Product Performance
- Customers Require Requalification
- Chemical Substitutions Result in Additional Hazard
- Replacement Chemical Equally (or More) Hazardous
- Future Regulation of Replacement

Framework for Evaluating & Addressing Risk

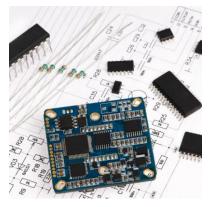


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Identify Stakeholders for an Internal Discussion



DESIGN



ENGINEERING



PROCUREMENT



SAFETY



ENVIRONMENTAL



OPERATIONS



GOVERNMENT RELATIONS



FINANCE



MARKETING



CUSTOMER SERVICE

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Arrive at a Solution

Do Nothing

Compliance Request

Stakeholder Engagement

- Consider Implications of New Compliance Plan Carefully
 - Different Solutions Carry Different Levels of Risk
 - Adjustments to Safety Protocols Require Training/New Behaviors
 - Be Aware of Future Regulations/Restrictions

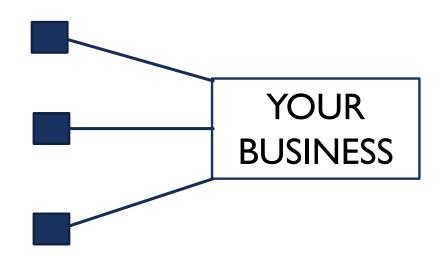
Framework for Evaluating & Addressing Risk

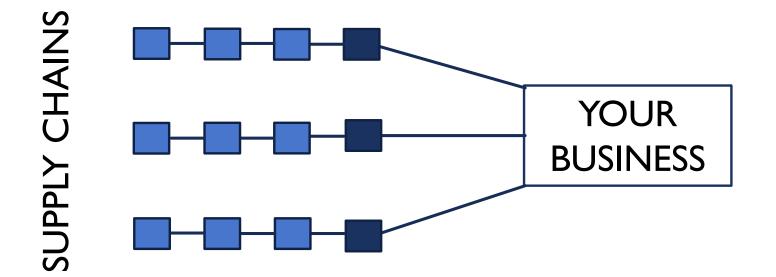


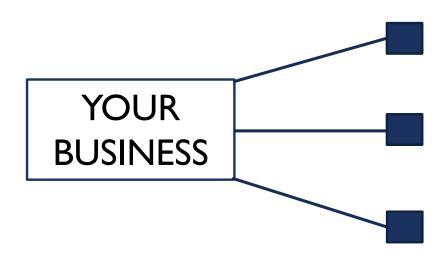
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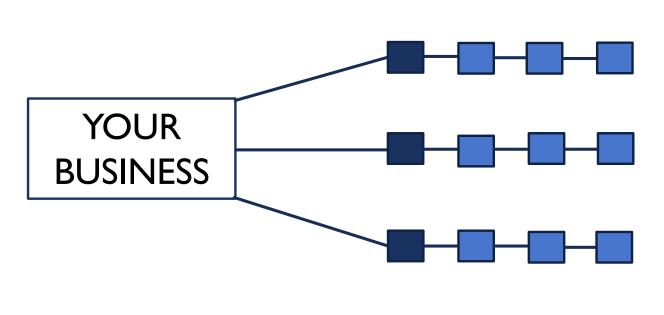
YOUR BUSINESS

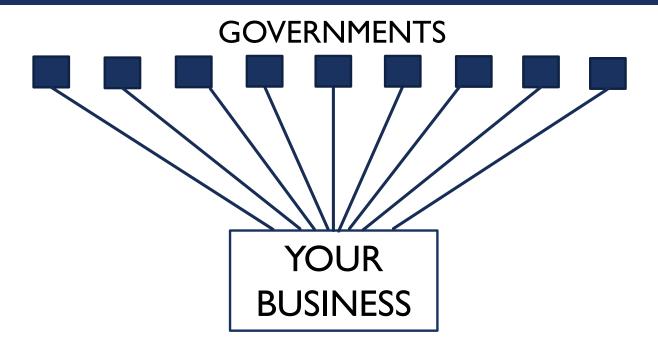
SUPPLIERS



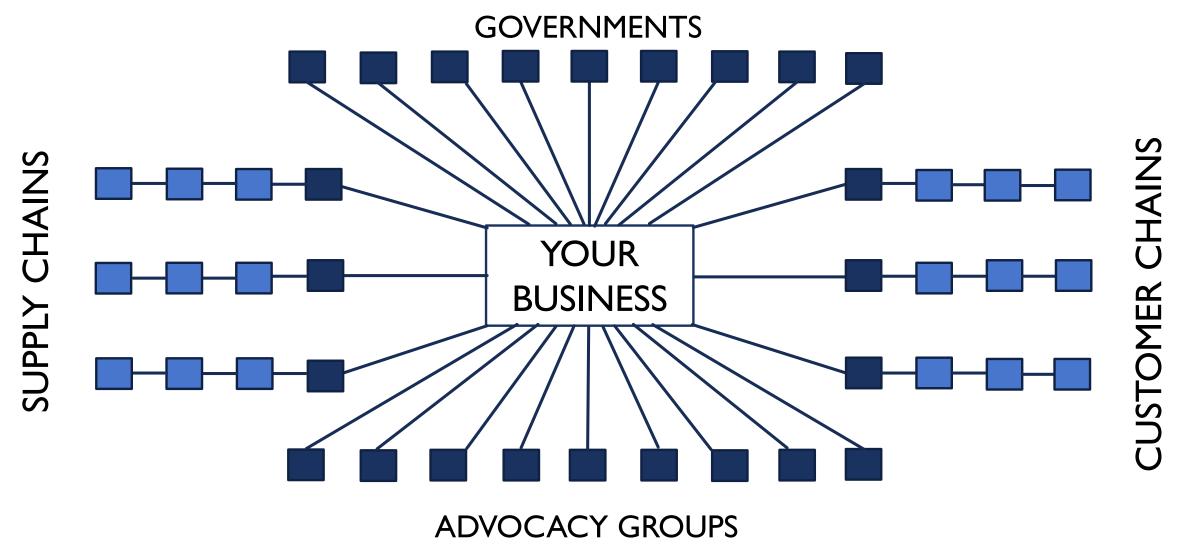










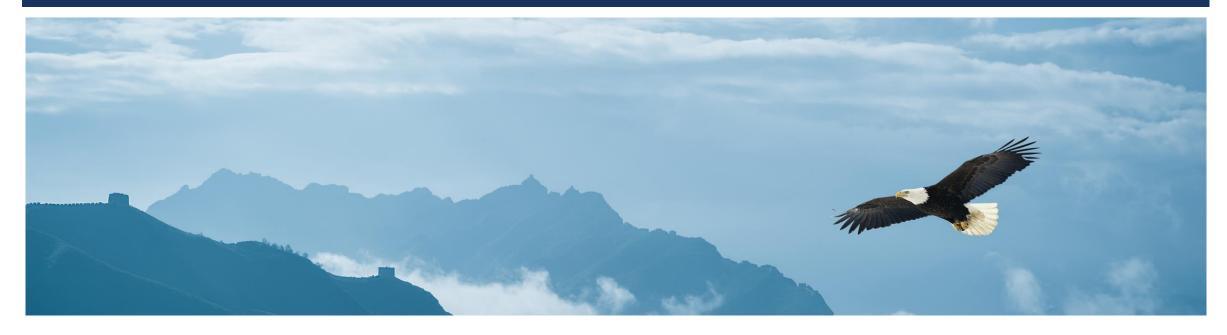


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My Gift to You



Download the Vichara Industry Map and a free white paper at:

www.vicharapartners.com/chemicalwatch2019

Thank You!



Sanjay Baliga — Founder & Senior Partner sanjay.baliga@vicharapartners.com | 1.408.515.8529



Nikole Reaksecker – Founder & Senior Partner nikole@vicharapartners.com | 1.415.205.4051